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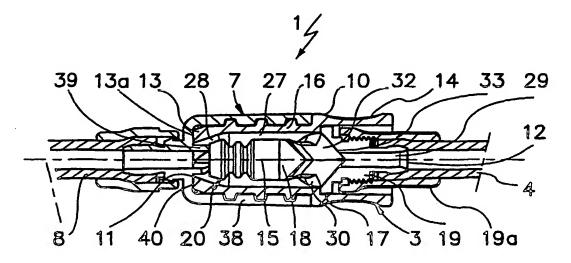
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(54) Title: CONNECTION ELEMENT AND CONNECTING DEVICE FOR TUBES



(57) Abstract: A description is given of a connecting device for tubes (4) for medical use having at least one connection element (7) comprising a main body (10) (designed to be attachable to the end of a first tube (4)), and a shut-off element (20) made of an elastically deformable material and at least partly housed inside the main body (10), to allow or prevent, as required, fluid communication through the main body (10). The shut-off element (20) has a longitudinal axis of symmetry (15) and is designed to deform symmetrically. Also described are a tube (4) and a peritoneal dialysis line using the connection element (7) described above.

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CONNECTION ELEMENT AND CONNECTING DEVICE FOR TUBES

DESCRIPTION

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The present invention relates to a connection element and a connecting device for tubes for medical use.

As is well known, in the medical field it is often necessary to set up fluid communication between pipes designed to carry liquids.

At the present time, to create a mechanical connection between consecutive terminal portions of two tubes, use may be made of connector elements attachable to the mutually opposing ends of the two tubes to be connected. Each connector element comprises a first portion that attaches onto the terminal portion of the respective tube, and a second portion designed for removable engagement on the other connector element. The mechanical connection between the two connectors is typically provided by threaded or bayonet couplings, Luer connections and the like.

- 25 It is however clear that connector devices described above can only provide a mechanical connection between the two terminal portions of tube and, if necessary, ensure the necessary fluidtightness.
- There are however medical applications in which it is 30 required to be able easily to create the mechanical connection between the two tubes that are to be joined up, but also to control the flow passing through the specifically, if connected tubes. More 35 fluid-transport lines are to be connected to each other, it is often necessary to stop the flow when the two lines are disconnected and allow the flow of fluid to resume immediately the two lines are properly

connected.

With reference for example to peritoneal dialysis, there is typically a need to set up a connection between a line attached to the patient, in fluid communication with the interior of the peritoneum, and at least one infusion/drainage line designed to carry fluids to or from the patient's peritoneum.

10 To this end, if it is wished to use the connectors described above, the patient or an operator can make the physical connection between the line attached to the patient and a terminal portion of the infusion/evacuation line.

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work system to properly, For the infusion/evacuation lines and the tube connected to the patient must each have clamps or flow-prevention members, typically positioned in the vicinity of the terminal portion of the respective tube and capable of being adjusted from an open condition, in which they do their respective tube, and on condition, in which they squeeze the tube so that the flow of fluid through the latter is stopped. In other the fixed line connected to the patient's peritoneum and the infusion/evacuation line must be fitted with suitable means capable of preventing the fluid leaking out until the operator has connected the two lines together.

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From the operational point of view, a precise procedure must be followed when carrying out any connection operation between the infusion/evacuation line and the portion of tube connected to the patient: first of all any closure members situated at the end of each connector must be removed, and then the mechanical connection must be made between the line connected to the patient and the infusion/evacuation line, and

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finally the clamps must be opened.

From the above description is clear that a great deal of manipulation by the hands is required to make and break the connection. This is due to the structure of the connectors and to the fact that the connectors and flow-prevention elements (clamps) employed are functionally independent of each other.

10 In addition to this, the solution described can be seen to be favourable in certain situations to bacterial growth.

Specifically, the section of line extending between 15 each flow-prevention clamp and the end of the tube is wetted by the flow during use. Although, theoretically, at the beginning and end of this treatment section undergoes a washing disinfecting procedure, it is obvious that great care 20 is required on the part of the user to reduce the possibility of bacterial growth.

In view of the limitations of the connectors described above, other technical approaches have been developed in the past and these will now be briefly described.

US patent number 5 743 892 discloses a connection system for peritoneal dialysis comprising a first connector on a tube attachable to patient and a second connector attached to an infusion/drainage tube. During coupling of the two connectors, an annular element on the second connector disinfects a coupling portion of the first connector. The connectors also include a clamp which can be operated by hand to prevent or regulate the flow through said connectors.

This approach fails to solve the problem of the complex hand movements required, as the functions of mechanical connection and flow prevention are separate. Also, the clamps of each connector operate at a distance from the free end of said connector, only partly solving the problems of bacterial growth outlined above.

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Another known approach, designed to improve problems of connecting and disconnecting a peritoneal dialysis line, is disclosed in patent EP 0 724 464. document illustrates a connection system comprising a first connection element connected to an infusion/drainage line and a second connection element connected to a fixed line in fluid communication with the peritoneum of a patient. When the two connectors are being mechanically coupled, a pusher on the first connector angularly displaces a pivoting shutter on the second connector. In this way the lines connected to the first and second connectors are placed in fluid communication.

20 Besides the evident structural and constructional complication, the approach described above can only work if the second connector has a clamp to ensure that the flow cannot get through the second connector when the first is disengaged. In fact the second connector of the system described in EP 0 724 464 has a clamp on

a section at a distance from the inlet-outlet section of said connector. In practice, the connection system described above evidences substantially the same limitations as the other known solutions.

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There are also technical solutions that use a connector element defining in its interior a fluid passage between an inlet opening and an outlet opening and capable of performing the functions of both mechanical compression and, at the same time, flow regulation. In particular, US patent 5 730 418 discloses a connector comprising a resilient shut-off element able to move from an open condition, in which it lets the fluid

through, to a closed condition, in which an active portion of the resilient element positions itself flush with an inlet opening of the connector to stop the flow desired. The solution described inUS 5 730 418 requires however that the internal deformable element has a highly asymmetric structure, in such a way as to fold up upon itself when a male element is inserted through the access opening. Despite the fact that this configuration allows flow to be opened when desired, it also defines a tortuous path for the flow of fluid through the connector, with obvious areas where the fluid can stagnate, and significant pressure losses, especially at high flowrates.

15 It should be pointed out that the presence of a "clean" flow with few or no areas of stagnation helps to improve the quality of the flow in fluid dynamic terms and helps to reduce the possibility of bacterial developing and growing.

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In the light of the foregoing, the object of the present invention is to provide a connection element for tubes for medical use, that will make it possible more easily to mechanically connect two terminal tube portions and prevent/allow flow through said tubes. In particular it is a fundamental object of the invention to provide a novel connection element capable of combining the functions of mechanical connection and flow regulation and which at the same time is capable of allowing a flow with few or no areas of stagnation, and with reduced pressure losses even at relatively high flow rates, so that there is little encouragement to the growth of bacterial contamination.

35 Another object of the invention is to provide a connector device that will be particularly useful in peritoneal dialysis as a connection element between an infusion/drainage line and an access line connected to

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the peritoneum of a patient.

Lastly, it is an object of the invention to provide a connector device having a simple structure.

These and other objects, which will become apparent in the course of the following description, are largely achieved with a connector element for tubes for medical use and with a line for peritoneal dialysis using this connector element, in accordance with one or more of

the accompanying claims.

Other characteristic advantages will be made apparent by a detailed description of a preferred, but not exclusive embodiment of a connector for tubes for medical use in accordance with the present invention.

This description will be given with the aid of the attached drawings, which are supplied by way of guidance only and are therefore not limiting. In the figures:

- Figure 1 is a longitudinal view of a connecting device for tubes for medical use using connector elements in accordance with the present invention;
 - Figure 2 is a section on II-II as marked in Figure 1;
- 30 Figure 3 is a view on III-III as marked in Figure 2;
 - Figure 4 is a section on IV-IV as marked in Figure 3;
 - Figure 5 is a longitudinal section through a connecting device for tubes for medical use using connector elements in accordance with a variant of the

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present invention;

- Figure 6 is a section similar to Figure 5 in which the connector elements are partly connected together;
- Figure 7 is a section similar to Figure 5 in which the connector elements are connected together to define a condition of fluid passage;
- 10 Figure 8 is a longitudinal section through a connecting device for tubes for medical use using connector elements in accordance with another variant of the present invention;
- 15 Figure 9 shows an application of the present device to a line for peritoneal dialysis;
- Figure 10 is a schematic longitudinal section 20 through a connector element in accordance with a last variant of the present invention;
 - Figure 11 is a longitudinal view of an outer body part of the connector element of figure 10;
 - Figure 12 is a cross section according to XII-XII of figure 11;
- Figure 13 is a longitudinal section according to 30 XIII-XIII of figure 11;
 - Figure 14 is a longitudinal section of an inner core which is part of the connector element of figure 10;
 - Figure 15 is a longitudinal view of the inner core of figure 14;

- Figure 16 is a perspective view of the inner core of figure 14.

With reference to the attached figures, reference number 1 is a general reference for a connecting device for tubes for medical use in accordance with the present invention.

In particular, Figure 9 shows an application of the 10 device 1 to a line for peritoneal dialysis, bearing the general reference number 2. In greater detail, the device 1 comprises a connection element 3 attached to the end of a tube 4, the latter being designed to be placed in fluid communication with the 15 cavity 5 of a patient 6. The device 1 also includes an auxiliary connection element 7 attached to the end of another tube 8 connected to two or more containers 9 that may be used for infusing fresh fluid into the peritoneal cavity or evacuating fluid from the same peritoneal cavity. The two connector elements 3 and 7 20 are designed to be connected mechanically together, when in use, to allow fluid communication between the pipes 4 and 8 described above, allowing infusion or, alternatively, evacuation of fluid from the peritoneal 25 pipe cavity. The 8 connected to the auxiliarv connection element 7 can be placed in fluid communication with one or more bags of infusion fluid, conventional valves capable of selective connection of the tube to the bag or container in 30 question during the treatment. The connection element 3 attached to the end of the pipe 4 comprises a main body 10 defining an internal fluid passage between a first opening 11 and a second opening 12, which are at a distance from each other. More precisely, the main body 35 10 has an axial-symmetric configuration and comprises a distal end 13 in which is defined a leading edge 13a defining said first opening 11. The connector element 3 also includes a proximal end 14 where the second

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opening 12 is defined, this opening being axially opposed to the first opening on a longitudinal axis of symmetry 15 of the main body.

5 The main body consists structurally of an outer tubular body 16, inside which there operates a core 17 (only schematically represented in figure 10) situated predominantly at the proximal end of the connector element and extending coaxially relative to the tubular 10 body.

As Figures 2 and 4 in particular show, the core in turn has an attachment portion 18 oriented towards said inlet opening and a tubular expansion 19 oriented towards said outlet opening. The attachment portion is housed in an internal position with respect to the tubular body, while the tubular expansion may also extend part of the way out of the tubular body 10 and is designed to be secured to the pipe 4 communicating with the peritoneum of the patient. In particular, in the examples illustrated here, a terminal portion of the pipe 4 is fixed between the tubular expansion 19 and a locking ring 19a which snap-locks or screws onto said tubular expansion. Other ways of locking the pipe 4 to the connection element 3 may also be used depending on requirements.

The connection element 3 also has a shut-off element 20 made entirely of elastically deformable material with little or no elastic memory; the shut-off element 20 is at least partially housed inside the main body, to allow or prevent, as required, fluid communication between said first and second openings of the main body. In the examples illustrated the shut-off element 20 is housed inside the tubular body and has a fixing portion 21 engaged on the main body 10. More precisely the fixing portion 21 defines at least one annular portion that engages in a mating undercut on the

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attachment portion 18 of the core 17. The shut-off element also has an intermediate portion 22 continues from the fixing portion. The intermediate portion of the shut-off element is axially deformable 5 and extends towards the first opening. Finally, the shut-off element has a sealing portion 23 continuing on from the intermediate portion and designed to be moved required, as at least between a first operating condition, in which the sealing portion closes off the 10 first opening 11 and prevents fluid communication between the first and second openings 11, 12, and a second operating condition in which the sealing portion is positioned within the main body to allow fluid communication between said first and second openings 15 11, 12. At least the intermediate portion of the shutelement has a longitudinal axis οf symmetry coinciding with the longitudinal axis of symmetry of the main body 10, and is designed symmetrically during the move from said first condition 20 said second condition. In the embodiments illustrated, the shut-off element and the main body, and therefore the entire connection element, have a symmetrical structure with respect abovementioned longitudinal axis of symmetry. It should be noted that, when in said closed condition, 25 sealing portion 23 of the shut-off element 20 against the leading edge 13a of the main body defining said first opening. In particular, the sealing portion comes exactly flush with the leading edge, to give the 30 connector element a continuous distal surface, without difficult-to-clean recesses in which concentrations of bacteria could hide. In practice, in closed conditions, the total distal surface of the connection element is given by the complementarity of the leading edge and the sealing portion which define a perfectly smooth 35 surface, flat or convex and without cavities.

Turning now to a detailed description of the shut-off

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element, the latter has an outer surface 24 comprising a transverse end surface 25 and a lateral surface 26, each being intended to be in contact with a fluid passing through the connector when the shut-off element is in said open condition. The lateral surface of the shut-off element and the inner surface of the main body are both surfaces of revolution about said longitudinal axis of symmetry 15 of the connector. In this way the main body defines, in combination with said shut-off element, a fluid channel 27 with an axial-symmetric configuration with respect to said longitudinal axis of symmetry of the shut-off element. It should be observed that, owing to the structure of the shut-off element an axial-symmetric always has channel the configuration, whether the closed or open or during the transition from the open to the closed condition. The comprises in particular a distal fluid channel 27 portion 28 extending between the shut-off element and the outer body; a proximal portion 29 extending inside the tubular expansion of the core; and a joining 20 portion 30 between said distal and proximal portions of leading through portion channel, this intermediate section 31 of the core between said tubular expansion and said attachment portion. As the enclosed figures show, the distal portion 28 of the 25 fluid channel takes up more radial room than the in order to connect the proximal portion; portion to the proximal portion of the channel, the joining portion 30 comprises openings 32 through said intermediate portion, which converge progressively 30 together as they approach said proximal portion of the The converging openings 32 are distributed channel. symmetrically and, in the examples shown in Figs 1-4 , Fig. 8, and figs. 10-16 are defined by walls 33 which are inclined with respect to said longitudinal axis of 35 flow through the allow fluid to symmetry 15 to connector with virtually no stagnation. In the example illustrated in Figures 1 to 4, the intermediate portion 22 of the shut-off element is bellows-shaped and is therefore capable of deforming axially, having roughly constant radial dimension along its axial length and more or less invariable radial dimension during the deformation. Consequently, the distal portion 28 of the fluid channel also has an approximately constant annular cross section under all operating conditions of the connector.

The connection element comprises means 34 for removably 10 coupling the main body to an auxiliary connection element connectable to a second tube. These means are defined for example by a thread, ora forced-coupling portion, or a bayonet coupling or some other coupling element capable of ensuring the mutual 15 engagement and disengagement of two connection elements. The connection element 3 of Fig. 8 comprises a first annular sealing element 35 engaged on the outside of said main body on said distal surface, and a 20 second annular sealing element 36 engaged on outside of the main body and at an axial distance from first sealing element. The coupling means operate between said first and second sealing elements. should be observed that the presence and 25 particular arrangement of the first annular element 36 ensure fluidtightness even during the transitional movement when the auxiliary connector element being coupled. As already mentioned, the device comprises an auxiliary connection element connectable to an end portion of a second tube and designed to be 30 removably engaged on the main body of said connector element to give fluid communication between the first second tubes. This auxiliary element in turn possesses a main body 37 defining at least one fluid 35 passage and having a coupling portion 38 that mates with said outer body and a male element 39 emerging from a base 40 of said coupling portion. The male element is designed to push the sealing portion of the

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shut-off member from said closed condition to said open condition, as a result of the connector element 3 engaging with the element 7. The male element also has an axial-symmetric structure with respect to said axis 15 and is collar-shaped with symmetrically opposed lateral windows for the fluids to pass through.

A last embodiment of a connection element 3 according to the present invention is shown in figures 10-16. In figures 10-16, the same reference numbers have been used to identify features in common with the connection element 3 according to the first embodiment of figures 1-4. Therefore, to avoid repetitions, here below only the features which distinguish the embodiment of figures 10- 16 from the connection element of figures 1-4 will be described in detail.

The connection element 3 of comprises an outer body 16 at least a passage 41 on its lateral surface. embodiment In the shown, four small windows symmetrically positioned with respect to axis 15 are provided. The outer body 16 externally carries a grip body 42 having protrusions 43 passing through said passages 41 and joining the outer body 16 to the core 17. The core 17 presents an annular recess 44 on its lateral surface engaging with said protrusion(s) 43. In other words, the protrusions 43 are integral in one piece with the grip body 42 and pass through the four windows 41 thereby engaging the annular recess 44 and creating an undercut 45 with respect to the outer body 16. From an assembling point of view, once the outer body 16 and the core 17 have been prepared, then the core is inserted and coaxially positioned inside the outer body; subsequently, the grip body 42 is moulded over the outer body 16 for creating the protrusions 43 which go through said passage(s) 41 and engage said recess 44 thereby axially connecting the core 17 to the outer body 16.

Due to the moulding process, the grip body 42 is fixed to the outer body 16 and contemporaneously linked to

the core 17 thereby obtaining in just one step both the mechanical connection of body 16 and core 17 and the definition of a portion adapted to be handled by the user. Note that normally the grip body 42 is in a material different (for instance plastics softer then the plastics used for core 17 and body 16) from the materials used for manufacturing the core and the outer body 16. The grip body is shaped as a tubular sleeve engaged on a proximal portion of the main body. Also in this last embodiment a first annular sealing element 35 is engaged on the outside of said main body on the distal surface, and a second annular sealing element 36 is defined by a terminal edge of the grip body at an axial distance from the first sealing element. Again, the coupling means 34, such as a thread or a bayonet coupling or a snap fitting or a forced interference coupling or other convenient coupling, operate between said first and second sealing elements.

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CLAIMS

- 1. Connection element for tubes for medical use, comprising:
- 5 a main body (10) defining at least one fluid passage between a first opening (11) and a second opening (12) which is at a distance from said first opening, said main body being designed to be attachable to the end of a first tube (4), and
- 10 a shut-off element (20) made of an elastically deformable material and at least partly housed inside the main body, to allow or prevent, as required, fluid communication between said first and second openings of the main body, this shut-off element comprising in 15 turn:
 - a fixing portion (21) engaged on the main body;
 - an intermediate portion (22) extending from said fixing portion and axially deformable; and
 - a sealing portion (23) extending on from the intermediate portion and designed to be moved, at least between a first operating condition, in which the sealing portion shuts off the first opening and prevents fluid communication between the first and second openings, and a second operating condition in which the sealing portion is at a distance from the first opening to allow fluid communication between said first and second openings,
 - which element is characterized in that at least said deformable intermediate portion of the shut-off element has a longitudinal axis of symmetry (15) and is designed to deform symmetrically during the transition from said first condition to said second condition.
- 2. Connection element according to Claim 1, characterized in that, in said closed condition, the sealing portion (23) of the shut-off element cooperates with a leading edge defining said first opening (11),

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condition.

Connection

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said sealing portion being capable of being positioned level with the leading edge so that the connector element has a continuous distal surface.

- 5 3. Connection element according to Claim 2, characterized in that, in said closed condition, the sealing portion (23) of the shut-off element is flush with said leading edge to define a distal surface of the connector element that is smooth and flat or slightly curved.
- Connection element according to Claim 1, characterized in that the shut-off element (20) has an outer surface (24) comprising a transverse end surface
 (25) and a lateral surface (26), which surfaces are intended, in said open condition, to be swept by the fluid.
- 5. Connection element according to Claim 4, 20 characterized in that this lateral surface is in the form of a surface of revolution about said axis of longitudinal symmetry (15).
- 6. Connection element according to Claim 1 or according to Claim 5, characterized in that the main body (10) defines, in combination with said shut-off element (20), a fluid channel (27) of axial-symmetric configuration with respect to said longitudinal axis of symmetry (15) of the shut-off element.
 - 7. Connection element according to Claim 6, characterized in that the fluid channel (27)has axial-symmetric configuration with respect longitudinal axis of symmetry of the shut-off element, both in said closed condition and in said

element according to

Claim

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characterized in that said main body comprises:

- an outer body (16) of essentially tubular configuration, and
- a core (17) fixed to the outer body and having an attachment portion for the fixing portion (21) of the shut-off element to engage with.
 - 9. Connection element according to Claim 8, characterized in that said core (17) extends coaxially with the shut-off element (20) in a radially inward position with respect to the outer body (16).
- 10. Connection element according to Claim 9, characterized in that said core (17) has a tubular 15 expansion (19) at the axially opposite end from said attachment portion (18) and from said shut-off element.
 - 11. Connection element according to Claims 7 and 10, characterized in that the fluid channel (27) comprises:
- 20 a distal portion (28) extending between said shutoff body and said outer body,
 - a proximal portion (29) extending inside said tubular expansion, and
- a joining portion (30) between said distal and proximal portions of said channel, extending through an intermediate section (31) of the core between said tubular expansion and said attachment portion.
- 12. Connection element according to Claim 11, 30 characterized in that the distal portion (28) of the fluid channel has a radial dimension greater than the proximal portion (29), said joining portion (30) comprising openings (32) formed on said intermediate section and converging progressively towards said proximal portion of the channel.
 - 13. Connection element according to Claim 12, characterized in that the converging openings (32) are

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formed in symmetrically opposing pairs with respect to said longitudinal axis of symmetry.

- 14. Connection element according to Claim characterized in that the intermediate portion (22) of the shut-off element is capable of deforming axially essentially while maintaining an constant radial dimension, so that said distal portion (28) of the channel has an essentially constant annular cross 10 section.
- 15. Connection element according to Claim 1, characterized in that it comprises means (34)for removably coupling the main body to an auxiliary 15 connection element (7) connectable to a second tube (8).
 - Connection element according to Claim l, characterized in that it comprises at least one first annular sealing element (35) engaged on the outside of said main body, on said distal surface.

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- 17. Connection element according to Claim 15, characterized in that it comprises a first annular sealing element (35) engaged on the outside of said main body on said distal surface, and a second annular sealing element (36) engaged on the outside of the main body at an axial distance from the first sealing said coupling means (34) operating between element, said first and second sealing elements.
 - 18. Connection element according to Claim characterized in that said main body (10) is made of a rigid material.
 - Connection element according to Claim 11, characterized in that said tubular expansion (19) designed so that a terminal portion of the first tube

- (4) can be engaged upon it.
- 20. Connection element according to Claim 11, characterized in that the sealing portion (23), the intermediate portion (22) and the fixing portion (21) are made of a single piece of elastomeric material.
- 21. Connection element according to claim 8, characterized in that the outer body (16) presents at 10 least a passage on its lateral surface, the outer body (16) externally carrying a grip body having at least a protrusion passing through said passage and joining the external body to the core (17).
- 15 22. Connection element according to claim 21, characterized in that the core (17) presents a recess on its lateral surface engaging with said protrusion.
- 23. Connection element according to claim 22, 20 characterized in that the recess is annular and said protrusion defines an undercut with respect to the outer body (16).
- 24. Connection element according to claim 21, 25 characterized in that the outer body (16) presents a plurality of said passages on its lateral surface, the outer body (16) externally carrying a grip body having corresponding plurality of protrusions passing through said passages and joining the external body to the core (17). 30
 - 25. Assembling process of a connecting element according to claim 21, characterized by the following steps:
- preparing the outer body;
 preparing the core;
 positioning the core coaxially inside the outer body;
 moulding the grip body over the outer body for creating

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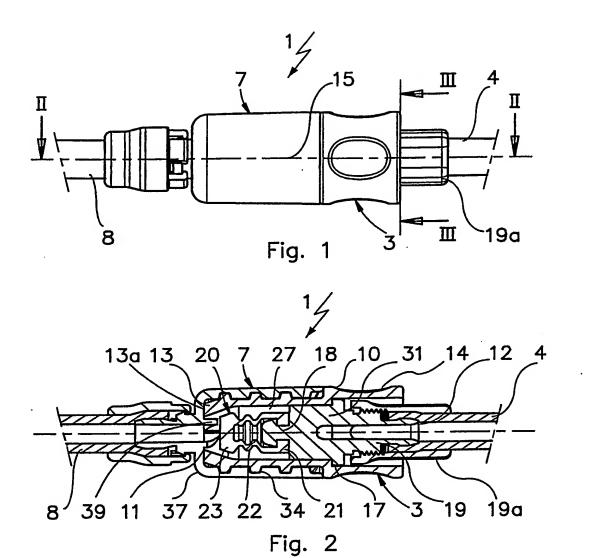
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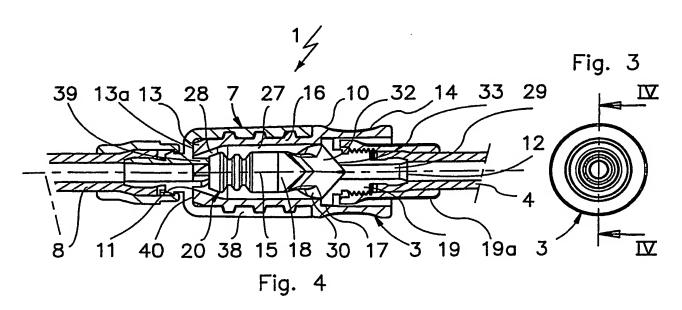
the protrusion which goes through said passage and engages said recess thereby axially connecting the core to the outer body.

- 5 26. Connecting device for tubes for medical use, characterized in that it comprises a connector element (3) in accordance with any one of the previous claims.
- 27. Device according to Claim 26, characterized in that it comprises an auxiliary connection element (7) connectable to a terminal portion of a second tube and designed to be engaged removably on the main body of said connector element to give fluid communication between the first tube (4) and second tube (8).
- 28. Device according to Claim 27, characterized in that the auxiliary connection element in turn comprises a main body (37) defining at least one fluid passage and having a coupling portion (38) that mates with said outer body and a male element (39) emerging from a base (40) of said coupling portion, said male element being designed to push said sealing portion of the shut-off member from said closed condition to said open condition.
 - 29. Device according to Claim 28, characterized in that the male element (39) is of axial-symmetric configuration with an axis of symmetry aligned with that of said shut-off element, when the connector element and auxiliary connection element are in mutual engagement.
 - 30. Device according to Claim 28, characterized in that the male element comprises a collar with lateral ports arranged symmetrically with respect to said axis of symmetry, for the fluid to pass through.
 - 31. Peritoneal dialysis line comprising:

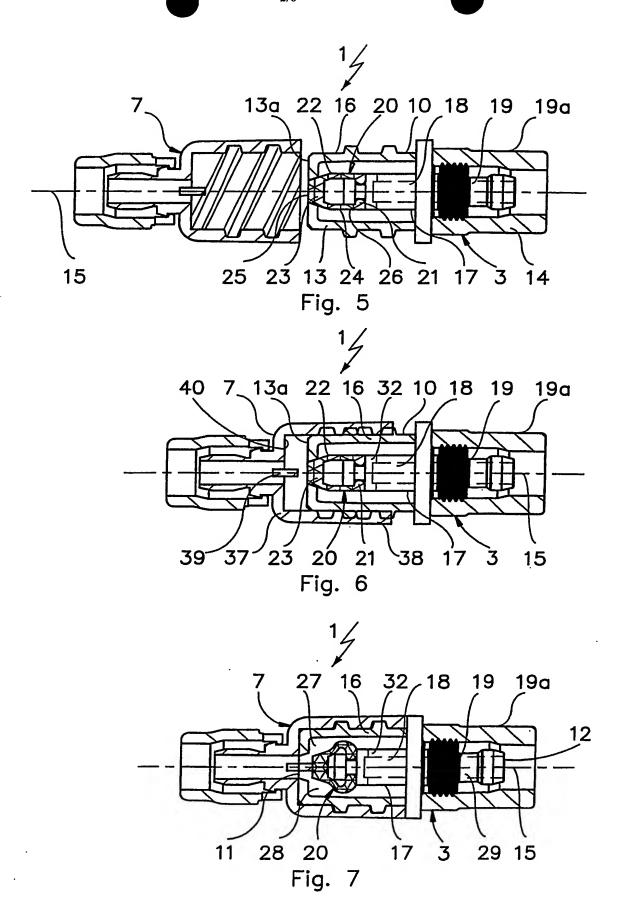
- at least one tube (4) designed to be placed in communication with a peritoneum (5) of a patient (6); and
- at least one second tube (8) designed to be placed in communication with at least one container of a fluid to be infused into said peritoneum and/or with a container for draining fluid coming from the peritoneum;
- characterized in that it comprises a connecting device 10 according to one of Claims 26 to 30.

34. Tube for a peritoneal dialysis line, characterized in that it comprises at least one terminal portion fitted with a connection element (3) in accordance with any one of Claims 1 to 24.

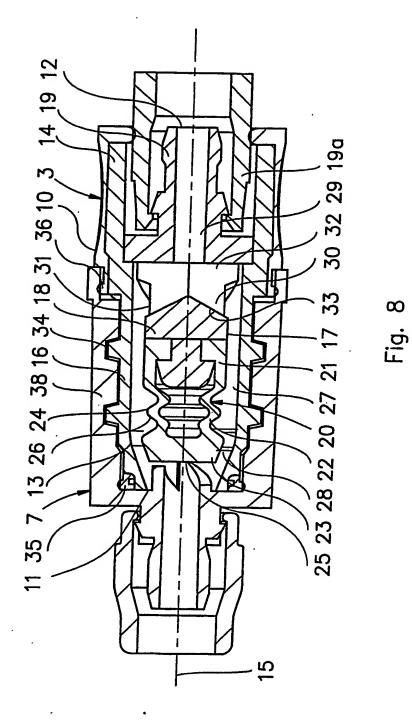




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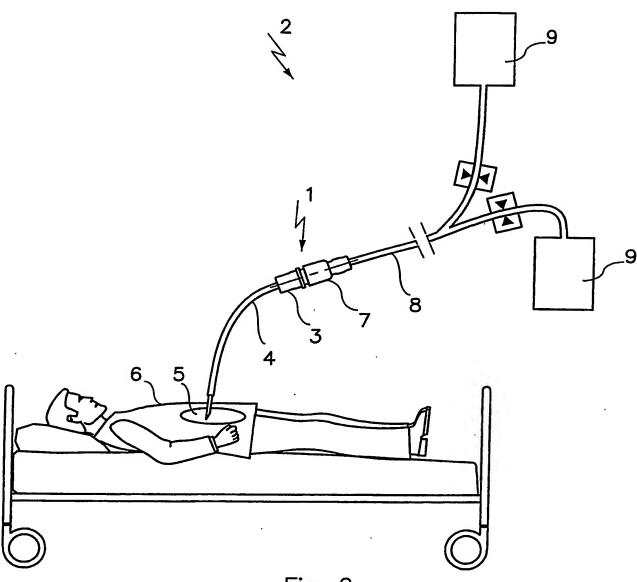
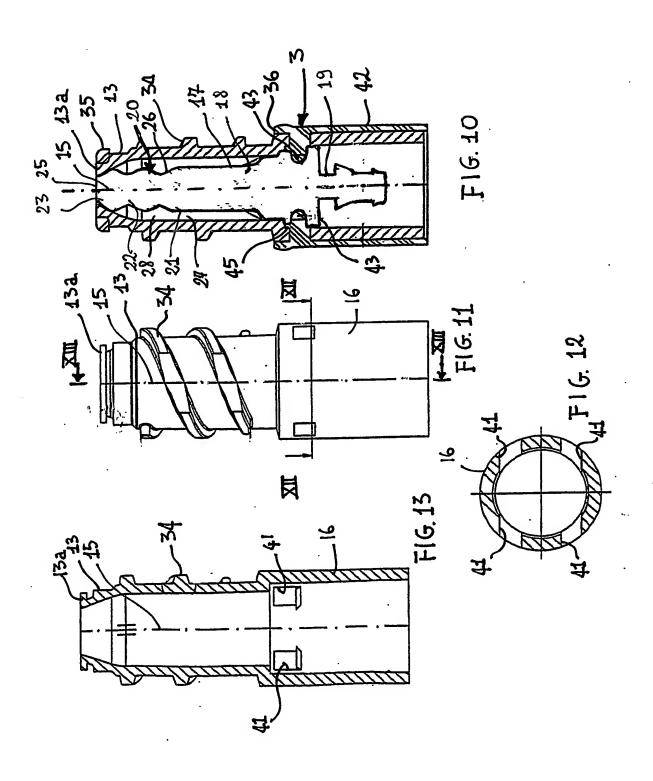
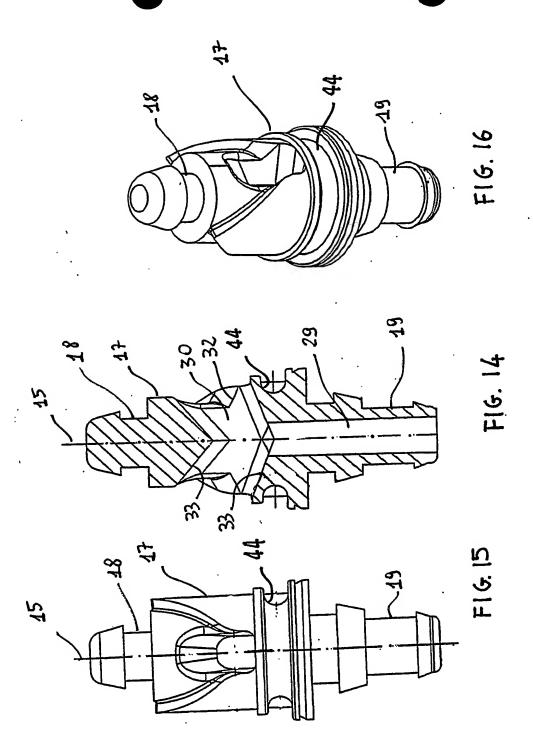


Fig. 9





A. CLASSIFICATION OF SUBJECT MATTER IPC 7 A61M39/10 A61M

A61M39

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 7 A61M

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal

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